



PASSION FOR POWER.

Assembly instruction **ENYSTAR Distribution Boards** **up to 250 A**

Intended to be operated by ordinary persons (DBO)
in accordance with IEC 61439-3




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ENYSTAR[®]



Design fast, simply, more clever
www.ENYGUIDE.eu

Distribution Boards up to 250 A in accordance with IEC 61439-3

- combinable enclosure system
- with doors
- degree of protection IP 66
- made from polycarbonate
- protection class II, 

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Assembly
Video



Info

Hensel specialist consultant on-site at www.hensel-electric.de

Standard-conforming rating of distribution boards intended to be operated by ordinary persons (DBO) according to IEC 61439-3

The new EN 61439 - the standard for the construction of switchgear assemblies - brings changes that affect the planning of a switchgear assembly. In addition, new tasks and responsibilities are awaiting the manufacturer of a switchgear assembly.

Decisive for the optimal functioning of a switchgear assembly under operating conditions is the correct rating of the interface characteristics of the assembly. For this purpose, the assembly is considered as **BLACK-BOX** with four interface characteristics which shall ensure compatibility with the ratings of the circuits to which it is connected and the installation conditions and shall be declared by the assembly manufacturer using the criteria identified below.

Assembly considered as BLACK BOX with the four interface characteristics according to IEC 61439-3



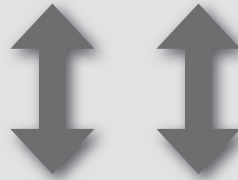
Installation and ambient conditions

- For protected outdoor installation
- Degree of protection IP 66
- Combinable enclosure system, extendable in all directions
- 4 enclosure sizes in grid of 90 mm
- EMC compliant busbar system
- Wall-mounting



Operation and maintainance

- Distribution board up to 250 A
- Protection class II up to rated current of 250 A
- Flexible through standardised and tested kits
- Spacious connection areas
- Fulfill the requirements for operation by ordinary persons (DBO)



BLACK BOX with 4 interfaces

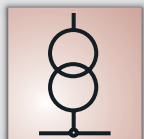
ENYSTAR Distribution Board



Combinable enclosure system, insulation-enclosed, total insulated, degree of protection IP 66, **for the assembly of ENYSTAR distribution boards up to 250 A intended to be operated by ordinary persons (DBO) in accordance with IEC 61439-3**

The requirements for all installed electrical functions within the assembly have been proved compliance with the applicable requirements of IEC 61439-3.

I_{nc} and RDF must be specified in the documentation.



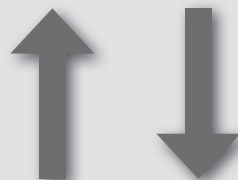
Connection to the electrical network

- Electric circuit / final circuit
- Circuit-breaker up to 250 A
- Switch disconnector up to 250 A
- Fuse switch disconnector up to 250 A
- Bus-mounted fuse base up to 63 A
- Cable connection from top / from bottom
- Connection: conductors from copper / aluminum
- Optional connection of CEE sockets according to EN 60309 and sockets with earthing contact according to DIN 49440-1



Circuits and consumers

- Rated voltage $U_N = 690 \text{ V a.c.} / 1000 \text{ V d.c.}$
- Rated current I_N up to 250 A
- Circuit-breaker up to 250 A
- Switch disconnector up to 250 A
- Fuse switch disconnector up to 250 A
- 5-conductor systems
- Cable connection from top / from bottom



Requirements for distribution boards intended to be operated by ordinary persons (DBO) according to IEC 61439-3

General requirements concerning distribution boards

1. Clear separation between operation area and distribution area

For areas in distribution boards to which unskilled persons have access, standards require special protective measures:

- Life parts are to be protected against accidental contact by a cover.
- Devices, which may be operated only by an electrical skilled person, are to be arranged in a separate area, which is to be opened only with tool.

2. Fast and safe operating of the intended devices, e.g. series built-in equipment and switching devices

Additional specific requirements when used in commercial and industrial applications:

1. High degree of protection IP 66: dust-proof and waterproof

2. Robust material for use in rough environments:

high-quality thermoplastic material for high mechanical loads.

3. Corrosion resistance:

Material resistant to corrosion by atmospheric humidity or industrial processes.



Operation also by electrotechnical unskilled persons

- Operating areas for **unskilled persons** can be reached quickly and easily via door locking with hand operation



Requirements in accordance with IEC 61439-3:

1. Only installation equipment, like series built-in equipment, fuses up to 63 A, circuit-breakers and IT-components are permitted. For the access a tool-operated door locking facility is **NOT** necessary.
2. Other switching devices must be installed behind separate lids or doors, which can only be opened using a tool: **protection against direct contact with hazardous live parts IP XXC.**

Access and operation only by electrical skilled persons

- Devices which must only be operated by **skilled persons**, must be installed in a separate area which can only be opened using a tool



To the following areas **only an electrical skilled person** may have access:

- feeding-in
- back-up fuse
- outgoing terminals.

Therefore access is possible **only with appropriate tools**. The access can be prevented by optionally lockable doors. Electrotechnical unskilled persons have no access here.

Recommendation for outdoor installations, humid and wet areas and locations

Country-specific requirements have to be observed!

Requirements of German standard DIN VDE 0100 Part 737 for compliance with IP degree of protection

1. Requirement

Protection against ingress of water for all electrical equipment (devices) with the appropriate encapsulation (2nd characteristic numeral)

1.1. Minimum requirement for electrical equipment:



Note for outdoor installation:

„Protected outdoors“

Electrical equipment has to be protected from precipitation (like rain, snow or hail) as well as from direct sunlight.

„Non-protected outdoors“

Electrical equipment can be exposed to precipitation or direct sunlight.

With both assembly sites the climatic effects on the installed equipment must be observed, for example, high or low ambient temperatures or condensation.

1.2. Minimum requirements for electrical equipment, that must withstand higher environmental stresses:

degree of protection IP X 4

with **non-direct** jets of water within occasional cleaning procedures, e.g. agriculture



degree of protection IP X 5

with **non-direct** jets of water within operational cleaning procedures, e.g. carwash



degree of protection IP X 5 and additional consultation with the manufacturer:

with **direct** jets of water within occasional cleaning procedures of enclosures, e.g. butcher's shop



Country-specific requirements have to be observed!

2. Requirement of German Standard DIN VDE 0100 Part 737

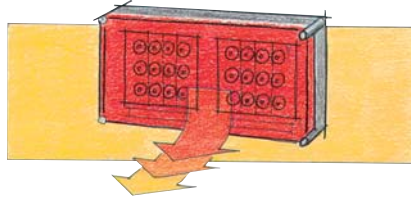
4.1 Electrical equipment must be selected taking into account the external influences to which they may be exposed. Proper operation and the effectiveness of the required degrees of protection must be assured.

Note: Data from the manufacturer!

How does condensed water occur in enclosures with a high degree of protection?

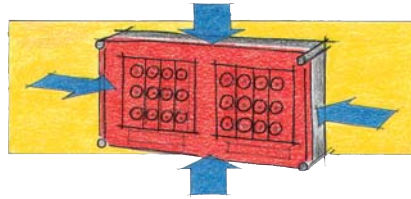
Condensed water only forms in enclosures with a higher degree of protection than IP 54 due to temperature difference from inside to outside. Humidity can not evaporate because of the high degree of protection of the enclosure.

System switched on.



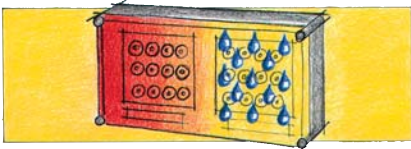
The internal temperature is higher than the external temperature due to the power dissipation of the built-in devices.

System switched on.



The warm air inside the enclosure attempts to accumulate moisture. This comes from outside through the seal as the enclosures are not gas-tight.

System switched off.

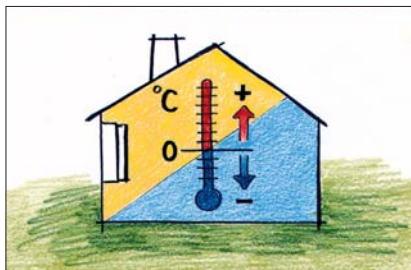


The internal temperature is reduced by cooling down the system e.g. by switching off the loads. The cooler air emits moisture which is collected as condensed water on the cooling inner surfaces.

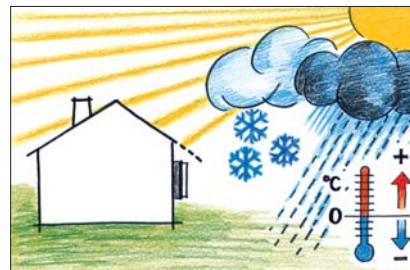
How does condensed water occur in enclosures with a high degree of protection?

Formation of condensed water for **indoor installations:**

Formation of condensed water in **protected outdoor installations** (protected against weather influences) **or unprotected outdoor** installations:



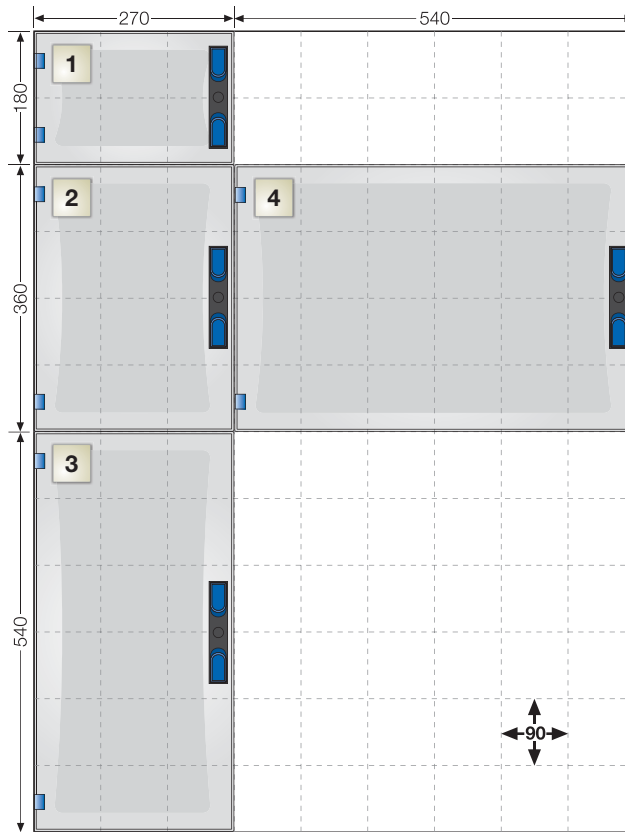
In areas where high levels of air humidity and large temperature fluctuations are expected e.g. in laundry rooms, kitchens, car washes etc.



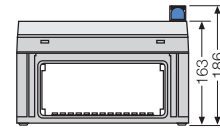
Here condensed water can be formed dependent on the weather, high air humidity, direct sunlight and temperature differences compared to the wall.

The modular structure of enclosures in grid of 90 mm allows a free configuration of the outer form. Combinable in all directions to follow given requirements on site.

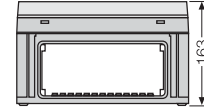
Different enclosure depths allow the installation of equipment of different heights. With an extension frame the depth of the enclosure sizes 3 and 4 can be extended by 50 mm.



Enclosure depth
with hand operation

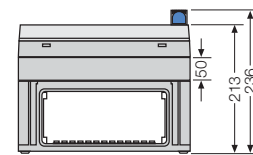


with tool operation

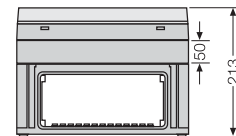


Extension frame

for extending installation depths by 50 mm with hand operation



with tool operation



Operation

Clear separation of the operation areas for unskilled persons and access/operation areas for skilled persons (electricians).



- Hand operated doors in areas to which unskilled persons have access for operating devices

- Locking facilities with keys prevent the unauthorized opening of doors



- Standard tool operation for slotted screwdrivers and triangle (option square, double bit)

Positioning of enclosures

Assembly of enclosures according to layout



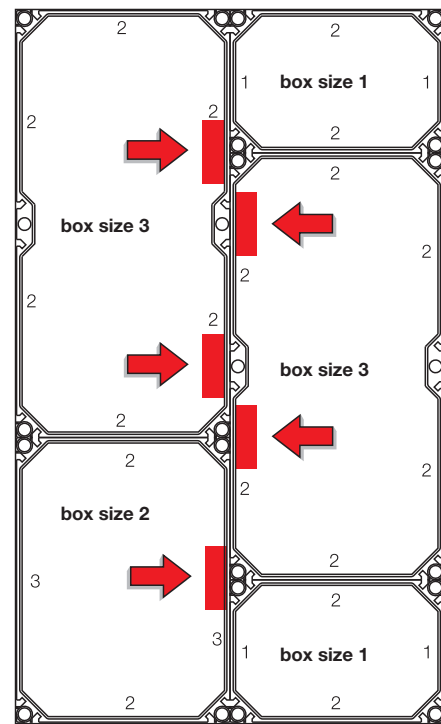
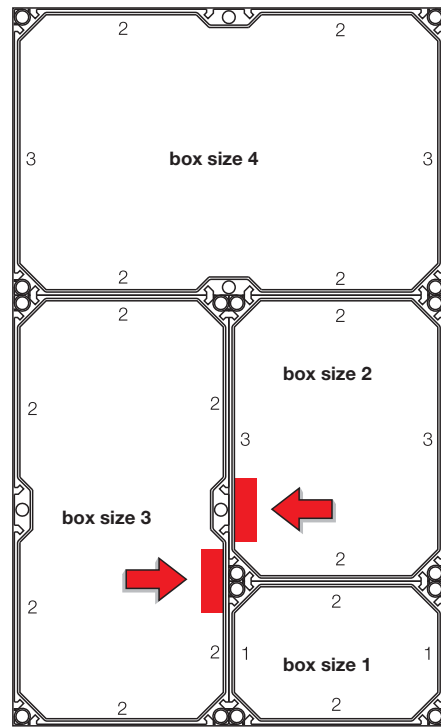
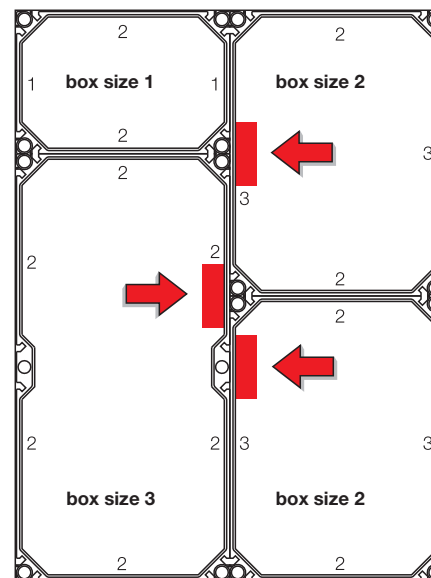
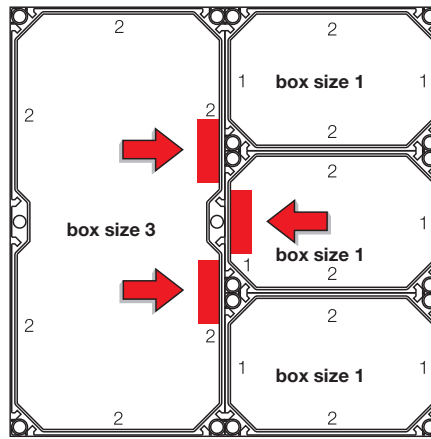
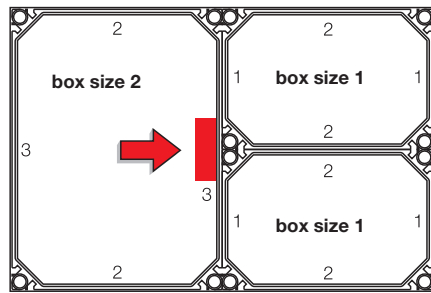
Removal of the frames with door

Unscrew and remove the frame from the bottom part together with the door.



Combination of enclosures with connectors and wall separators

At this point a wall separator is necessary for the enclosure combination.



Fast assembly and mounting

All necessary gaskets are integral part of the enclosures. The enclosures are interconnected among themselves by easily pushing-in of connectors. No tools are necessary.

Connectors are attached to the enclosures in sufficient number. For reconstruction or extensions of existing distribution boards connectors FP GV 10 (set consists of 10 pieces) can be supplemented.

The connection of enclosures is not only co-ordinated with enclosures of the same size.

By means of wall separators also different sized enclosures can be combined.

Wall separators provide for high rigidity and tightness at the connection points of the enclosures, degree of protection IP 66.

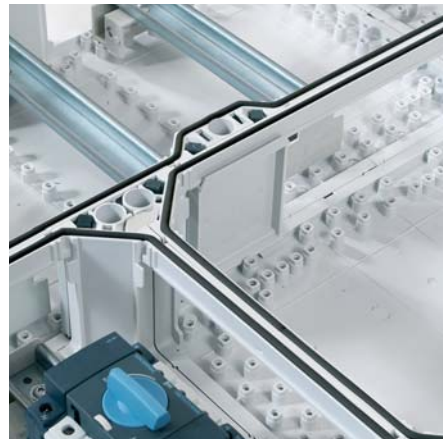
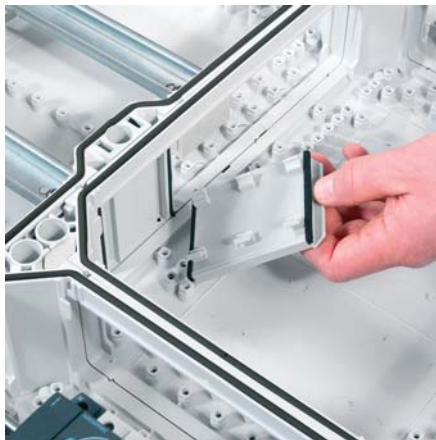
Connection of enclosures

Assemble enclosures by pushing-in enclosed connectors.



Inserting wall separators

Use wall separators to connect different sized enclosure walls.



Closing walls via closing plates

Insert closing plates into openings of outer walls of the distribution board and fix them with enclosure connectors.


Cable entry - opening knockouts in flanges

Knock out the appropriate cable entries within flanges with screwdriver.


Cable glands

Insert cable gland into the appropriate knockout and fasten with lock nut.


Closing of enclosure walls with flanges for cable entry

Insert flanges for cable entry into open outer walls of the distribution board and fix them with enclosure connectors.

A wide range of flanges for the cable entry is available.

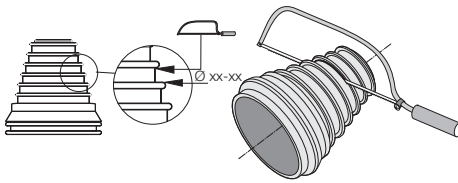


Installation of cable inserts

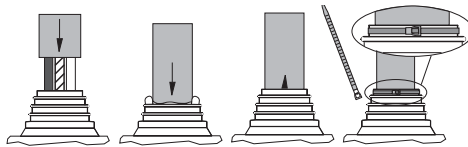
Saw the box fin.
 Afterwards the cable insert is mounted and fixed via enclosure connectors and the rubber entries can be inserted.



Adjust stepped grommet on the cable diameter.



Insert cable and fix it with the cable ties.



Insert the cable into the box from the front.

Box fin

provides an easier wiring across two boxes.

Saw out fin in box wall.

Insert box fin and fix via fixing wedges.



Installation of extension frame

Fix attachments for extension frame in base of enclosure. Place extension frame on base of enclosure and screw it.



Support for protection cover is adjustable in height.



Click protection cover into place depending on the height of the electric devices (height adjustable).



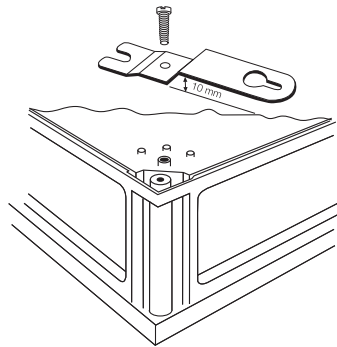
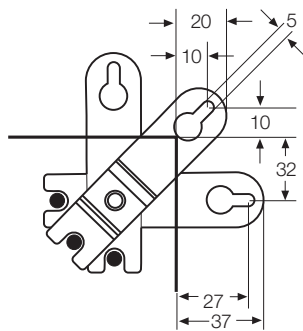
FP ZR ..

Extension frame for extension of the installation depth by 50 mm

External brackets made from stainless steel
for external box fixing



FP AL 40 (4 pieces)

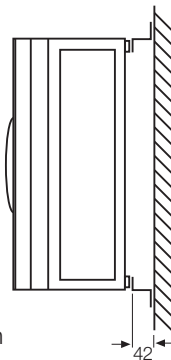
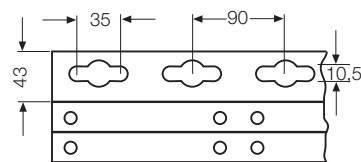


Mounting profile

for wall-mounting of
ENYSTAR distribution boards,
steel profile,
length 1980 mm
FP MS 1



Fixing matrix of mounting profile



Note:

Please fix mounting profile in vertical position as possible in order to give occasion to cable routing behind the assembly.

For cutting to the required length fix mounting profile for example with a clamp to a desk.

Transport

Regarding transportation it is recommendable to protect the assembly against deflection. For that please screw the assembly to a solid timber.

Measures against condensation forming in enclosures

Ventilation flange

FP BF 36

for ventilation of ENYSTAR distribution boards in the event of extremely high internal temperatures or a risk of water condensation.

For vertical installation on box walls, degree of protection IP 44

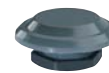


FP BF 36

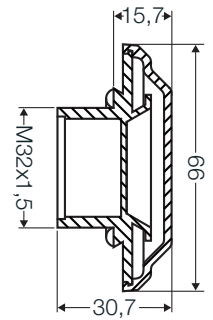
FP BF 36

Pressure compensation element
BM 32

for the reduction of condensation by pressure compensation in power distribution systems



BM 32



BM 32

Combi climate glands
KBM / KBS ...
for reduction of condensation by pressure compensation

Via an inserted climate membrane they ensure pressure compensation between enclosure interior and ambient air.

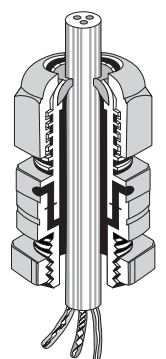
Ingress of water through the cable gland is prevented.

The degree of protection of the enclosure is obtained!



KBM ...

KBS ...



Canopy for the unprotected installation outdoors

Mount the flange with pre-assembled canopy on upper housing wall.



In case of box assembly connect trusses with stop plate.



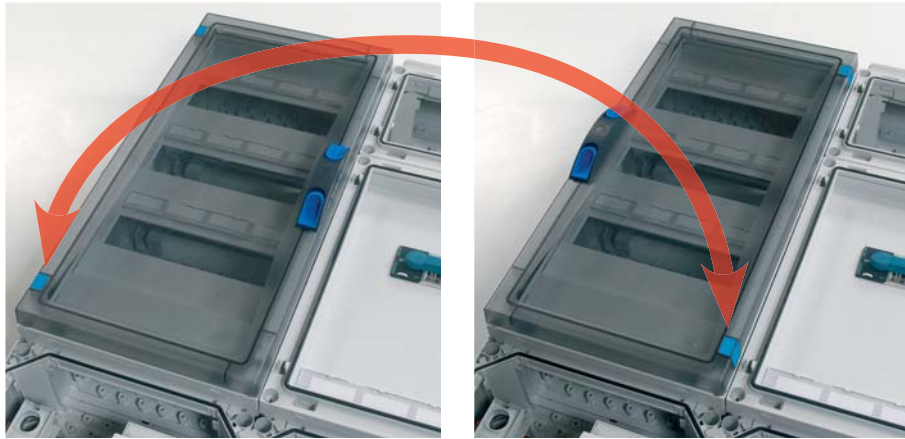
Mount canopy and/or canopy end plate

Hint:

Insert canopy end plate under the canopy until it hits back-stop.



Changing door hinges



Remove door hinge from the door frame.
Then remove interlocking device for the door lock from the frame.



Insert interlocking device and door hinge on the other side in the frame.



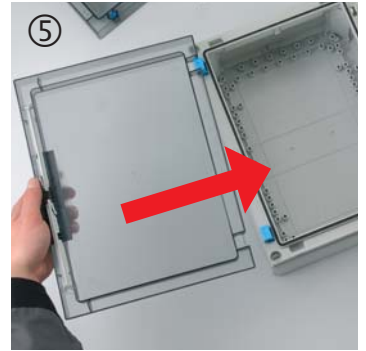
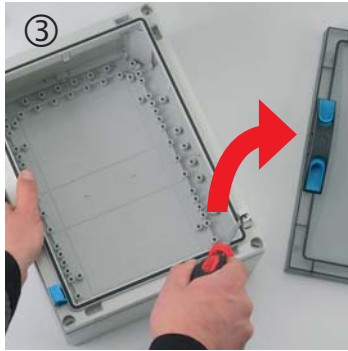
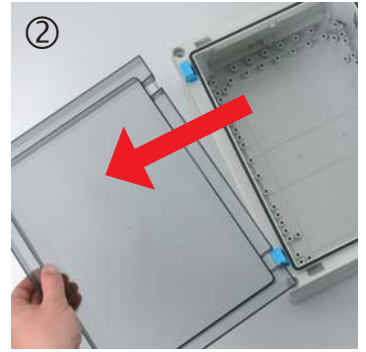
Hint:

When changing the door stop in circuit-breaker boxes the protection cover must be turned around.



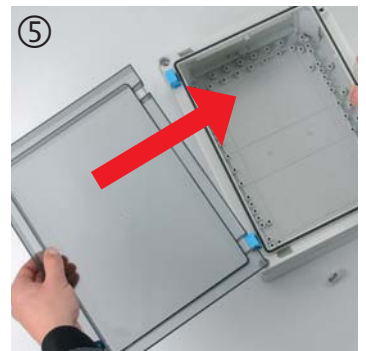
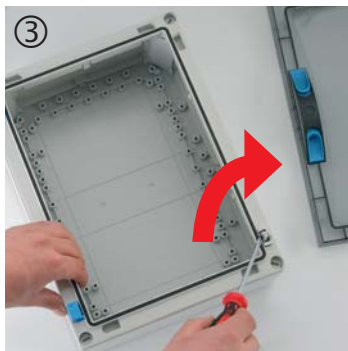
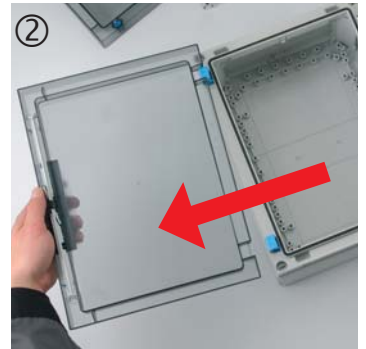
Conversion of tool-operated to hand-operated door locks

1. Insert hand-operated door lock onto the door
2. Drag the door from the hinges
3. Remove interlockings from the frame
4. Insert the new interlockings
5. Snap door back into door hinge



Conversion of hand-operated to tool-operated door locks

1. Insert tool-operated door lock onto the door
2. Drag the door from the hinges
4. Insert the new interlockings
5. Snap door back into door hinge



Device installation on mounting plates or DIN rails

Fasten installation devices on mounting plates with self-threading screws.

Screw mounting plate onto base of box.



Mount DIN rails directly onto base of boxes or on spacers FP DS 02 in heights of 29.5 mm or 53.5 mm.



FP DS 02



Device installation into covers

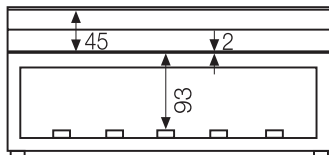
Pre-drill the cut-outs at the corners and saw them out of the cover.

Use a piercing saw with coarse toothed saw blade for plastics. Install device.



Snap cover into door frame from the rear.

Afterwards, screw door-frame with door and cover onto base of enclosure.



Installation depth for equipment installation in covers

Sealing

For installation in all enclosures except circuit breaker boxes.

Sealing device is screwed on enclosure bottom.

Open pre-moulded opening for sealing device (drill \varnothing 5 mm) and screw the cover with frame.



Then screw the frame with door and cover onto base of enclosure.

Seal the cover.



Device installation
Changing direction of connection with fuse switch disconnectors
Changing direction of cable connection

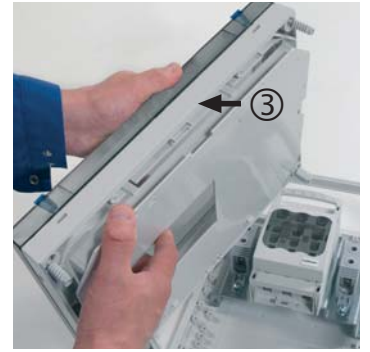
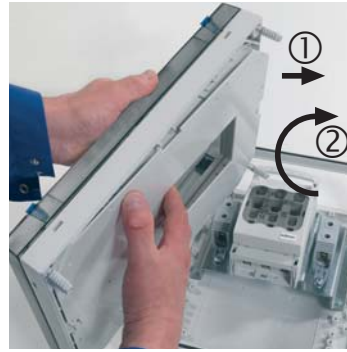
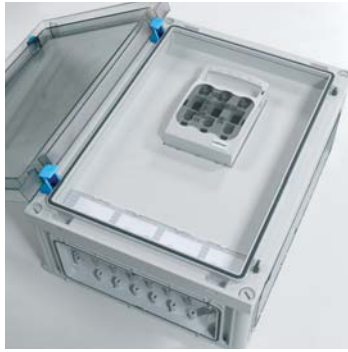
HRC fuse switch disconnectors
HRC 00C and HRC 1

Remove cover from frame ①
and rotate cover ②

Snap cover back into the
frame ③.

Unscrew device support.

Replace device and screw on
again.


Changing direction of cable connection

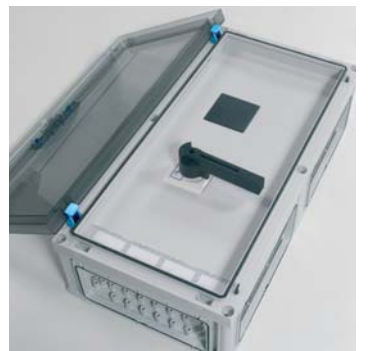
Isolator box and circuit breaker box

Unscrew device support.

Replace device and screw on
again.

Remove blanking strip from the
cover.

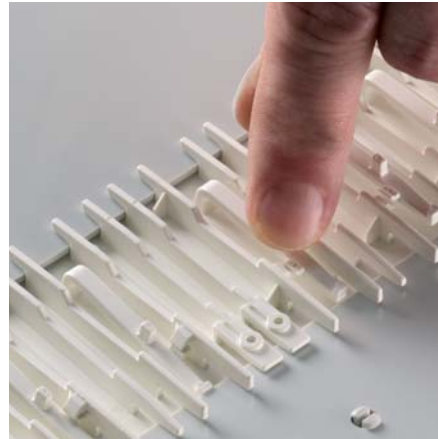
Replace blanking strip in the
new position within cover.



Sealing of unused DIN rail openings in enclosures for DIN rail equipment with attached blanking strip

Cover unused equipment openings with blanking strips to prevent accidental contact.

Locking of the cover with enclosures with miniature circuit breaker (MCB).



Covers

Cover unused openings and terminals for direct busbar connection with blanking cover FP BA 70.

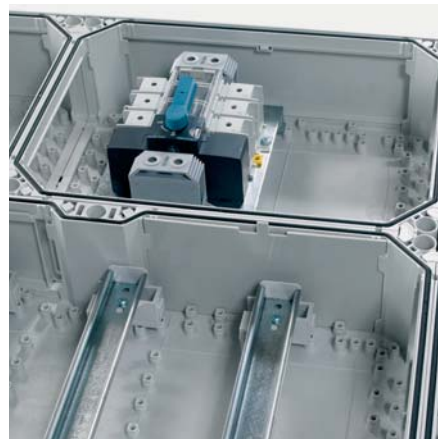


FP BA 70



Partition

for insertion between enclosures allowing a protection against accidental contact between two installation areas.



Partition

not suitable with wall separator.



FP TW ..





EMC compliant busbar system

As standard with N/PEN conductors:

- with the same current carrying capacity as phase conductors
- most favourable for EMC compliance in the area of phase conductors



Rated values for voltages

rated voltage	$U_n = 690 \text{ V a.c.}$
rated insulation voltage	$U_i = 690 \text{ V a.c., } 1000 \text{ V d.c.}$

Rated values of currents

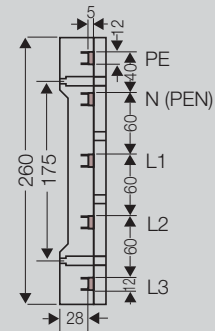
Busbars	250 A
rated busbar current	250 A
rated short-time withstand current	$I_{cw} = 13 \text{ kA} / 1 \text{ s}$
rated peak withstand current resistance	$I_{pk} = 26 \text{ kA}$

Power dissipation of busbar system

busbar system 5-pole length: 1 meter	42,7 W/m
-----------------------------------------	----------

Position of busbars

For containing short-circuit resistance the distance between busbar supports must not exceed 300 mm.

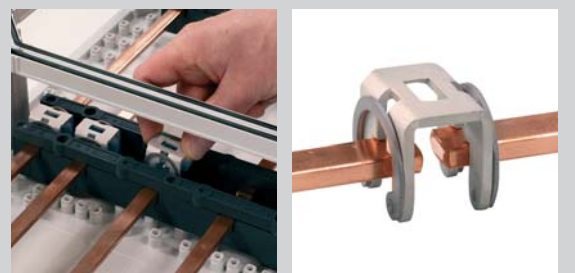


Equipment for busbar supports

	FP ST 25
L1, L2, L3	12x5 mm
N	12x5 mm
PE	12x5 mm

Busbar connector

Busbar systems 250 A can be connected via busbar connector FP SV 25.

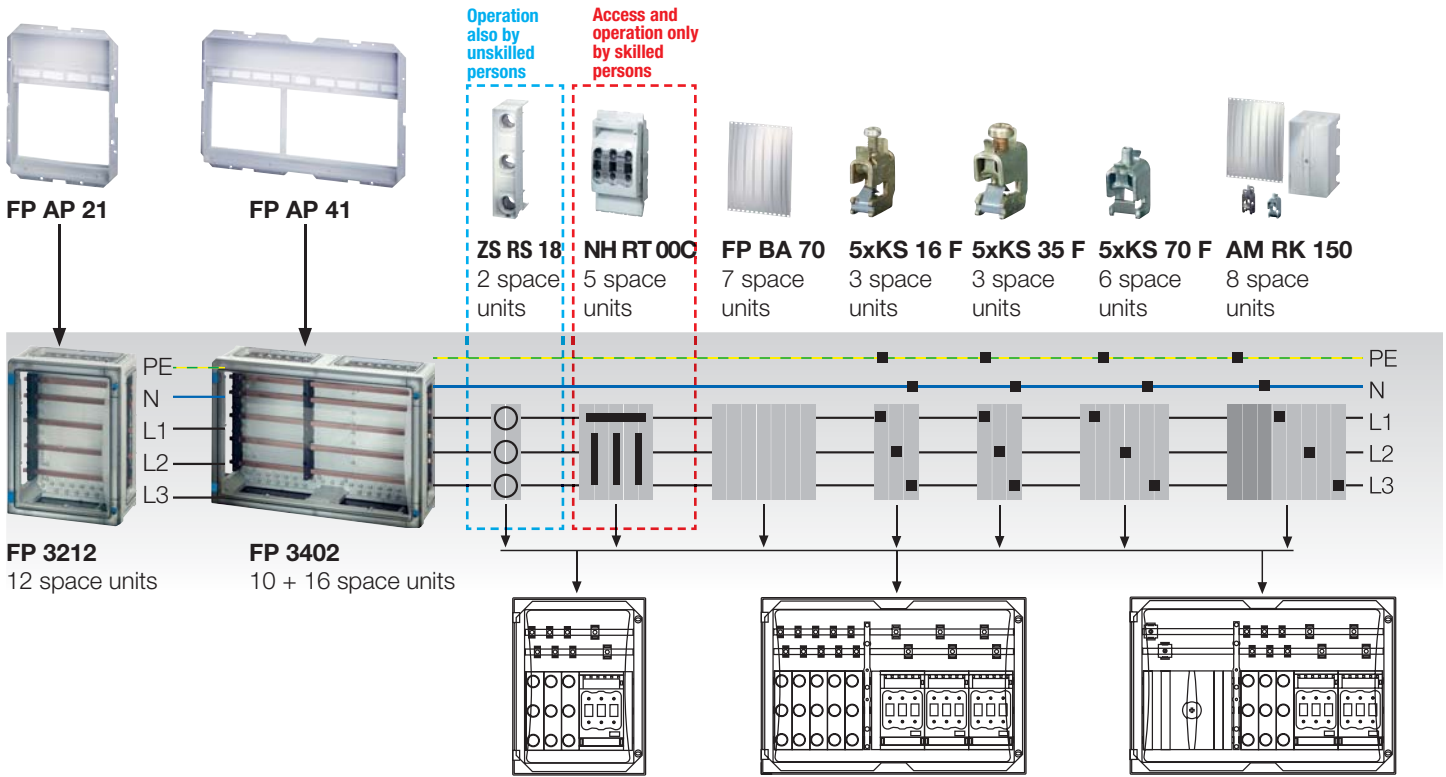


Wiring

Application possibilities of busbar boxes

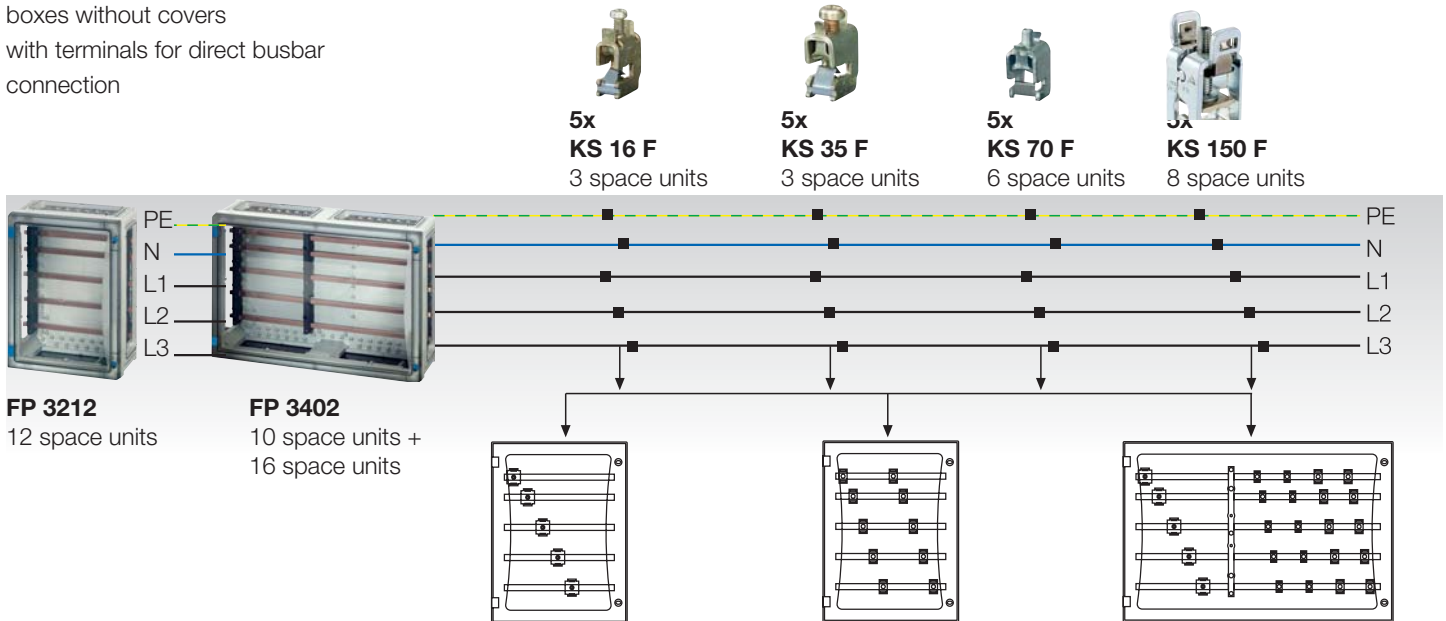
Application possibilities of busbar boxes with covers for bus-mounted fusegear and terminals for direct busbar connection

Fusegear and terminals for direct busbar connection



Application possibilities of busbar boxes without covers with terminals for direct busbar connection

Terminals for direct busbar connection



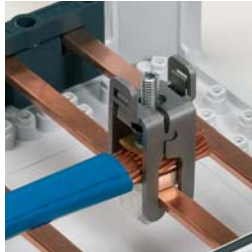
Direct connection of conductors to busbars

Capacity of terminals for direct busbar connection see Hensel Catalogue.



Direct connection of copper conductor with terminal KS 150

or connection module AM RK 150 to busbar.



Type	Cable cross-section	Type of conductor	Wiring strip	For busbars	Expanding force
KS 18 F	1.5-18 mm ²	CU	—	— x 5 mm	8 Nm
KS 35 F	4-35 mm ²	CU	100 A MM VS 100 160 A MM VS 100	— x 5 mm	8 Nm
KS 70 F	10-70 mm ²	CU	100 A MM VS 100 160 A MM VS 100	— x 5 mm	10 Nm
KS 150 F	16-150 mm ²	CU/AL*	250 A MM VS 250 160 A MM VS 160	12 x 5 mm / 12 x 10 mm	12 Nm
KS 240 F2	20-240 mm ²	CU/AL*	—	12 x 5 mm / 12 x 10 mm	10 Nm
AM RK 150	Connection module 25-150 mm²				
	* For PE conductors in busbar boxes with covers				
	• 25 mm ² CU				
	• 35 mm ² AL				
	• 50 mm ² AL				
	• 70 mm ² AL				
	• 100 mm ² AL				
	• 160 mm ² AL				
	• 250 mm ² AL				
	• 160 mm ² AL				

Wiring

Assignment of terminals for direct busbar connection to cross sections and enclosures with electrical functions

Electrical connections 100 A up to 250 A from busbars to electrical equipment



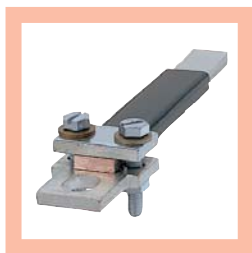
Connection of wiring strip Mi VS ... with terminal for direct busbar connection KS ...

Wiring strip
Mi VS ...

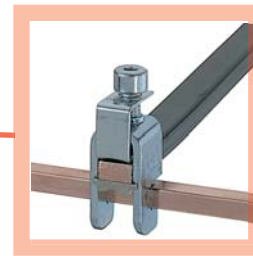


Direct connection of wiring strip Mi VS ... to electrical equipment with flat contact M 10 with wiring terminal VA 400

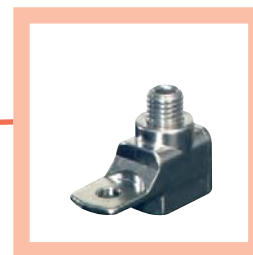
Terminal for connection of wiring strips Mi VA ...



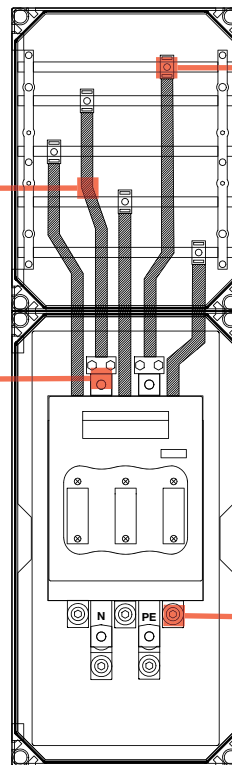
Connection of cables to devices with flat contact M 10 with terminal for direct connection DA 185



Terminals for direct connection on busbars



Terminal for direct connection DA 185



Example:

Wiring with wiring strip Mi VS 250, terminals for direct connection on busbars and strip-connection terminals VA 400.

Wiring Strip

Strip at the connection point by a suitable length.

Right:

First bend forward wiring strip by 180° and then 90° to the side.



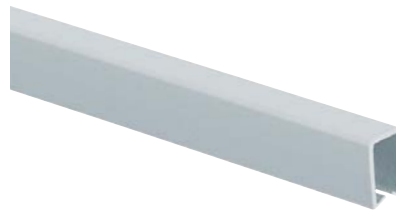
Wiring strip

In order to adjust differences in height, bend a step.



Insulation cover for busbars

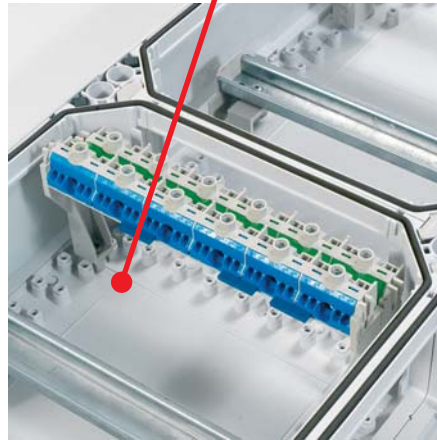
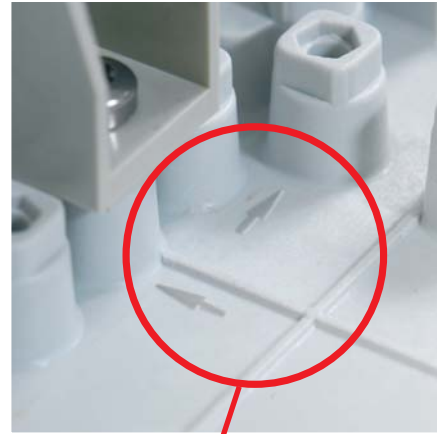
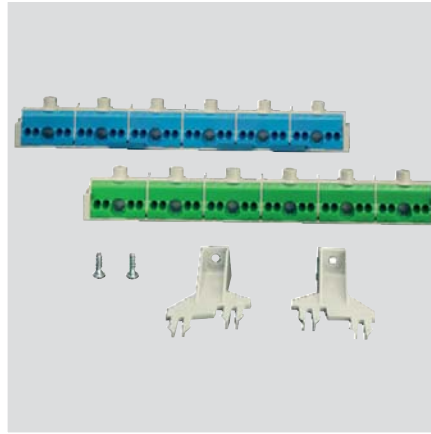
Attach cover for insulating busbars if necessary.



Mi SA 1210

Installation of PE and N terminals in FIXCONNECT® plug-in technology

Arrow marks in the enclosure bottoms indicate the fixing position of the terminal support.



**PE and N
FIXCONNECT® terminal**

**Rated connecting capacity
of PE and N terminals**

Clamping unit	Corresponding cross-sections/copper			
	max. number	from - to max.	max. number	from - to max.
Screw-type terminal 25 mm ²				
	1	25 mm ² , s	1	25 mm ² , f
	1	16 mm ² , s	1	16 mm ² , f
	1	10 mm ² , sol	1	10 mm ² , f
	3	6 mm ² , sol	1	6 mm ² , f
	3	4 mm ² , sol	1	4 mm ² , f
	4	2.5 mm ² , sol	1	2.5 mm ² , f
	4	1.5 mm ² , sol	1	1.5 mm ² , f
		} Tested as connecting terminal for several conductors of the same cross-sections for using in one circuit		
Plug-in terminal 4 mm ²				
	1	1.5 - 4 mm ² , sol	1	1.5 - 4 mm ² , f
				Without end ferrule; clamping unit has to be opened with a tool when conductor is inserted

Current carrying capacity of the connecting device: 75 A
All terminals are secured against self loosening.

Connection of aluminum conductors

I. Chemical basics

The special conducting characteristics of aluminum can be seen in the fact that the surface of an aluminum conductor is immediately covered in a **non-conducting oxide layer** upon exposure to oxygen.

This characteristic leads to an increase in the temporary resistance between the aluminum conductors and the terminal body.

This can lead to terminal overheating and in the worst case fire.

Despite these special conditions, aluminum conductors can be connected if the terminal used is appropriate and the following conditions are taken into consideration when connecting.

II. Special terminal requirements for the connection of aluminum conductors

The suitability of terminal for connections with aluminum conductors needs to be evaluated and confirmed by the terminal manufacturer.

1. These terminals will thus meet the requirements for an aligned **electrochemical voltage sequence**. A disintegration of the base material (aluminum) will be prevented.

2. The terminal has an appropriate shape and surface to penetrate the grease layer or a very thin oxide layer on the aluminum conductor upon connection.

III. Appropriate preparation and handling of aluminum conductors



The non-insulated conductor ends need to have the oxide layer carefully scraped clean using a knife for example. In doing so no files, sand paper or brushes may be used.



Immediately after removing the oxide layer, the conductor end needs to be rubbed with an acid and alkali free grease such as technical vaseline and then immediately connected to the terminal. This in turn prevents oxygen from forming a non-conducting oxide layer.



Due to the flow tendency in aluminum the terminals need to be tightened before start up and after the first **200 operating hours** (note the appropriate torque).



The steps listed above need to be repeated if the conductor is removed and re-connected. I.e. the conductor has to be scraped again, greased and immediately connected, because it will be connected at a different position.

Routine tests for power switchgear and controlgear assemblies

Routine verification / inspection

Routine test report in accordance with EN 61439-1

Serial No.	Type of test-ing*	Content of routine test	IEC 61439 Section	Result of routine test	Test engineer
1	S	Degree of protection of cabinets /enclosures (sealings, protection covers)	11.2	i. O.	

Serial No.	Type of test-ing*	Content of routine test	IEC 61439 Section	Result of routine test	Test engineer
4	S	Incorporation of built-in components	11.5	i. O.	
7	P	Mechanical operation (actuating elements lockings)	11.8	i. O.	

Serial No.	Type of test-ing*	Content of routine test	IEC 61439 Section	Result of routine test	Test engineer
2	S/P	Creepage and clearance distances	11.3	i. O.	
5	S/P	Internal electrical circuits and connections	11.6	i. O.	
6	S	Terminals for external conductors	11.7	i. O.	
8	P	Dielectric properties	11.9	>200 MΩ	

Serial No.	Type of test-ing*	Content of routine test	IEC 61439 Section	Result of routine test	Test engineer
3	S/P	Protection against electric shock and integrity of protective circuits	11.4	i. O.	
9	P	Wiring, operational performance and function	11.10	i. O.	



The manufacturer must specify measures that must be implemented to maintain the designated degree of protection.

Check that seals and covers were installed according to the manufacturer's instructions.



The effectiveness of mechanical actuating elements, interlocks and locks including those associated with removable parts shall be checked.



The clearances between different potentials should be greater than the values in Table 1 of the standard. We recommend a minimum distance of 10 mm.



Conductors must be checked for consistency with circuit diagrams and bolted connections have to be checked at random.



Distribution boards intended to be operated by ordinary persons up to 250 A have to be tested at a voltage of 500 V d.c.

All distribution boards over 250A a power-frequency withstand test shall be performed.



The protective circuits shall be subjected to a test for integrity of electrical connection.

The guide to design and assemble in accordance with EN 61439

for ENYSTAR distribution boards up to 250 A and Mi Power distribution boards up to 630 A can be downloaded:



www.hensel-electric.de/61439



*Type of testing S: visual inspection
Type of testing P: testing with mechanical or electrical test equipment

Power switchgear and controlgear assembly (PSC),

Verification according to IEC 61439-2

Distribution boards intended to be operated by ordinary persons (DBO),

Verification according to IEC 61439-3

Customer:

Order number:

Project:

Workshop:

Testing performed:

No.	Type of test-ing*	Content of routine test	IEC 61439 Section	Result of routine test	Inspector
1	S	Degree of protection of cabinets /enclosures (sealings, protection covers)	11.2	<input type="text"/>	<input type="text"/>
2	S/P	Creepage and clearance distances	11.3	<input type="text"/>	<input type="text"/>
3	S/P	Protection against electric shock and integrity of protective circuits	11.4	<input type="text"/>	<input type="text"/>
4	S	Incorporation of built-in components	11.5	<input type="text"/>	<input type="text"/>
5	S/P	Internal electrical circuits and connections	11.6	<input type="text"/>	<input type="text"/>
6	S	Terminals for external conductors	11.7	<input type="text"/>	<input type="text"/>
7	P	Mechanical operation (actuating elements, lockings)	11.8	<input type="text"/>	<input type="text"/>
8	P	Dielectric properties	11.9	<input type="text" value="MΩ"/>	<input type="text"/>
<p>A power-frequency withstand test shall be performed on all circuits in accordance with IEC 61439-1 Section 10.9.2 for a duration of 1 s. The test voltage for power switchgear and controlgear assemblies with a rated insulation voltage between 300-690 V a.c. is 1,890 V. The test values for different rated insulation voltages are given in Table 8 of IEC 61439-1.</p>				Test voltage values	<input type="text" value="V a.c."/>
<p>Alternatively, for switchgear assemblies with a protective device in the power supply and a rated current up to 250 A applies: Measurement of the insulation resistance with an insulation tester at a voltage of at least 500 V d.c. The test is passed with an insulation resistance of at least 1000 Ω / V.</p>				Insulation resistance	<input type="text" value="Ω/V"/>
9	P	Wiring, operational performance and function	11.10	<input type="text"/>	<input type="text"/>

S - Visual inspection

P - Testing with mechanical or electrical test equipment

Installer:

Inspector:

Date:

Date:



The company / panel builder that is responsible for the ready-for-use switchgear assembly is considered the manufacturer (EN 61439-1).

Upon completion and assessment of the switchgear assembly by means of a routine verification, a manufacturer's label must be affixed.

It must be legible when the system is connected.

HENSEL adds a manufacturer's marking to all circuit breaker boxes.



Manufacturer's marking

- Manufacturer's name or trademark
- Type, name or ID number
- Date of manufacture
- Applied Standard
IEC 61439-3 / EN 61439-3

Example

<p>System manufacturer</p> <p style="font-size: small;">98 01 994</p>	<p>Installation note:</p> <ul style="list-style-type: none"> ■ Complete label. ■ Affix visibly on the exterior of the assembly. ■ Protect with enclosed protective film.
<p>Manufacturer: Elektro Meister Musterstraße 123 58764 Musterhausen</p>	<p>Order 20130815</p> <p style="font-size: small;">IEC 61439 - EN 61439 - 3 Date 01/15</p>

HENSEL adds a manufacturer's marking to all circuit breaker boxes.



EU only

The manufacturer of a switchgear assembly finally performs a conformity assessment according to LVD2014/35EU.



Declaration of conformity

This can be done with the checklist for conformity assessment procedure (Sheet 2).

Finally, the CE Declaration of Conformity (Sheet 3) can be created. Both forms are editable and are made available for download at www.hensel-electric.de/61439.

Checklist for conformity assessment procedure Sheet 2

Company: _____ Stamp _____

Order: _____

Project: _____

Type: _____

Low-voltage switchgear and controlgear assembly

Power Switchgear and Controlgear Assembly (PSC), Design verification according to EN 61439-2

Distribution board, intended to be operated by ordinary persons (DBO) Design verification according to EN 61439-3

1. Technical documentation

Scope of Low Voltage Directive LVD 2014/35 EU

Catalogues or other documentation of the original manufacturer of low-voltage switchgear assemblies (Important Contents: Name and address of the original manufacturer and type designation, applicable standard. Description of the product)

Assembly and installation instructions of the original manufacturer.

Circuit diagram, assembly drawing, parts list

Carrying out the routine test according to EN 61439-1
Report for routine verification (sheet 1) is part of the documentation.

Scope of Electromagnetic Compatibility (EMC) Directive 2004/108/EC

Supplementing the technical documentation by the manufacturer documents for all electronic equipment and devices that include electronic (Assembly and Installation Instructions).

Declaration of conformity of the equipment manufacturer, that confirms the compliance of the product with the requirements of the EMC Directive. A note in the accompanying documents must be kept equal and accordingly.

2. Declaration of Conformity (see sheet 2)

3. Affixing CE marking (see sheet 2)

Conformity assessment procedure has been carried out:

_____ (place/date of issue) _____ (name and signature or equivalent marking of authorized person)

Please tick as appropriate

Available by Gustav Hensel GmbH & Co. KG, download at www.hensel-electric.de/61439

Declaration of EC conformity Sheet 3

Herby, we (name of manufacturer) _____ Stamp _____

declare under our sole responsibility that the following product
 Low voltage switchgear and controlgear assemblies (PSC)
(Designation, type, catalogue- or order number)

to which this declaration relates is in conformity with and is manufactured according to the following standard(s).

Low-voltage switchgear and controlgear assembly

Power Switchgear and controlgear Assembly (PSC) according to EN 61439-2

Distribution Board intended to be operated by ordinary persons (DBO) according to EN 61439-3

The designated product corresponds to the requirements of the following European directives:

Low Voltage Directive LVD 2014/35 EU

Electromagnetic Compatibility (EMC) Directive 2004/108/EC for example in electronic equipment, installed in switchgear assemblies according to EN 61439-1

(Affixing of CE marking): _____ (Date) _____

*) Affix visibly in combination with the manufacturer's marking on the low-voltage assembly or distribution board, if necessary, readable after opening the door.

(place and date of issue): _____ (name and signature or equivalent marking of authorized person) _____

With this declaration of conformity the manufacturer ensures conformity with the mentioned directives and standards.
 This declaration of conformity complies with DIN EN 17050-1 "General Criteria for Supplier's Declaration of Conformity".

Please tick as appropriate

Available by Gustav Hensel GmbH & Co. KG, download at www.hensel-electric.de/61439

CE marking

The laws for the safety of electrical equipment stipulate that a conformity assessment procedure has to be performed for assemblies as well. It is to prove that the assembly complies with the applicable regulations and conforms to the respectively valid safety standards.

Subsequently, a declaration of conformity must be created and the CE marking shall be affixed to the distributor.

Producing a new manufactured product from already existing manufactured goods, constitutes a manufacturer!

Affix CE marking

Manufacturer: Elektro Meister Musterstraße 123 58764 Musterhausen	Order 20130815
IEC 61439 - 3	Date 01/15



Erklärung der EG-Konformität

Declaration of EC-Conformity

Nr./No. ENY 2009b

Das Produkt,
The product

Typ / Type:	ENYSTAR Typ / type: FP
Hersteller: <i>Manufacturer:</i>	Gustav Hensel GmbH & Co. KG Gustav-Hensel-Straße 6 57368 Lennestadt
Beschreibung: <i>Description:</i>	Installationsverteiler bis 250 A "DBO" Distribution boards up to 250 A "DBO"

auf das sich diese Erklärung bezieht, stimmt mit folgenden Normen oder normativen Dokumenten überein:
to which this declaration relates is in conformity with the following standard(s) or normative document(s):

Norm / Standard:	DIN EN 61439-3 IEC 61439-3 EN 61439-3
------------------	------------------------------------------------------------------

und entspricht den Bestimmungen der folgenden EG-Richtlinie(n):
and is in accordance with the provisions of the following EC-directive(s)

Niederspannungs-Richtlinie 2006/95/EG
Low voltage directive 2006/95/EC

Diese Konformitätserklärung entspricht der Europäischen Norm EN 17050-1 „Allgemeine Anforderungen für Konformitätserklärungen von Anbietern“. Das Unternehmen Gustav Hensel GmbH & Co. KG ist Mitglied von ALPHA im VDE. Diese Erklärung gilt weltweit als Erklärung des Herstellers zur Übereinstimmung mit den oben genannten internationalen und nationalen Normen.

This Declaration of Conformity is suitable to the European Standard EN 17050-1 „General requirements for supplier's declaration of conformity“. The company Gustav Hensel GmbH & Co. KG is member of ALPHA at VDE. The declaration is world-wide valid as the manufacturer's declaration of compliance with the requirements of the a.m. national and international standards.

Jahr der Anbringung der
CE-Kennzeichnung: **2013**
Year of affixing CE-Marking

Ausstellungsdatum: **31.03.2015**
Date of issue:

Gustav Hensel GmbH & Co. KG



O. Gutzeit
- Technische Geschäftsleitung -
- *Technical Managing Director* -

Declaration of Conformity
can be downloaded at:



www.hensel-electric.de/61439



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Industrial Electrical Power Distribution Systems

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